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## ENGINEERING CHANGE REQUEST

### ECR 405

<b>Date Opened:</b> 6/6/22 5:04 PM <b>Type:</b> Tooling/DSK/GSE Drawing Change <b>Priority:</b> Medium <b>Status:</b> Quality Disposition <b>Reason:</b> Verify tolerance stackup. If needed, revise drawing or close ECR. <b>Expense:</b> 0 <b>Target Date:</b> <b>Execution Date:</b> <b>ECR Approval No:</b>	<b>Requested By:</b> Bellavance, Marc <b>Responsible Engineer:</b> Tailor, Ketan <b>Requester*:</b> Bellavance, Marc <b>DE Approver*:</b> Shepherd, David <b>ECR Lead*:</b> Drouin, Steven
<b>RE (R&amp;D):</b> <b>Status Note:</b>	<b>**BRIEF DESCRIPTION**:</b> <b>RB 92700-10400-041 Rigging Pin - Interference Fit</b> <b>DESCRIPTION/ ADR CONTENT**:</b> Customer received this tooling. Just alerting you to a quality problem with the rigging kit. As per attached picture the bush and pin are an interference fit, both the same dimension. We carefully reamed out one of the bushings so it slips over the pin. Yet to do the others. Per our drawing: - The pin specs are Ø0.2500in x 1.250in long. Tolerance on the diameter: +0.0002in / -0.0000in - The flanged bushing is an NAS77A4-025. Dimension and tolerance of the inside diameter: Ø0.2500in +0.0015in / -0.0000in

### CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
CADVA04				

### ATTACHMENT PAGES

Document Name	Document Note
Rigging kit PN RB 92700-10400-041 anomaly #49372.pdf	
Inked20220525_070827_LI.jpg	

### PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
RB 92700-10400-041		On hold	Rigging Pin	Finished Good	RB 92700-10400-041 RB 92700-10400-041 RB 92700-10400-041 RB 92700-10400-041 RB 92700-10400-041 RB 92700-10400-041 RB 92700-10400-041		RB 92700-10400-041

### INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
RB 92700-10400-041		1 Quarantine	0 *	0 *

### ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD Red Barn	Sustain Engineering		Active
EFFECTS			
Effect Group		Effects	
1. Quarantine?		Immediate quarantine required	
2. ECR Lead Assessment - Impacted Docs & Output		Drawing Change Required (RB 92700-10400-041)	